

TNT REPAIR

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Gear Numbers:

Main Shaft Gear.....	163326	(Note: this gear rarely requires replacement)
Top Vertical Shaft Gear.....	163328	(Older numbers include:163987)
Bottom Vertical Shaft Gear.....	174204	(Older numbers include: 163327, 163999) - Ref: 174204AS
Lower Horizontal Shaft Gear (Timing Gear).....	163996	(Older numbers include: 163330)
Lower Horizontal Shaft Gear (Hook Drive).....	163997	(Older numbers include: 163331) - Ref: 382980
Hook Gear.....	163329	(Older numbers include: 163994)

Recommended Replacement Gear Sets

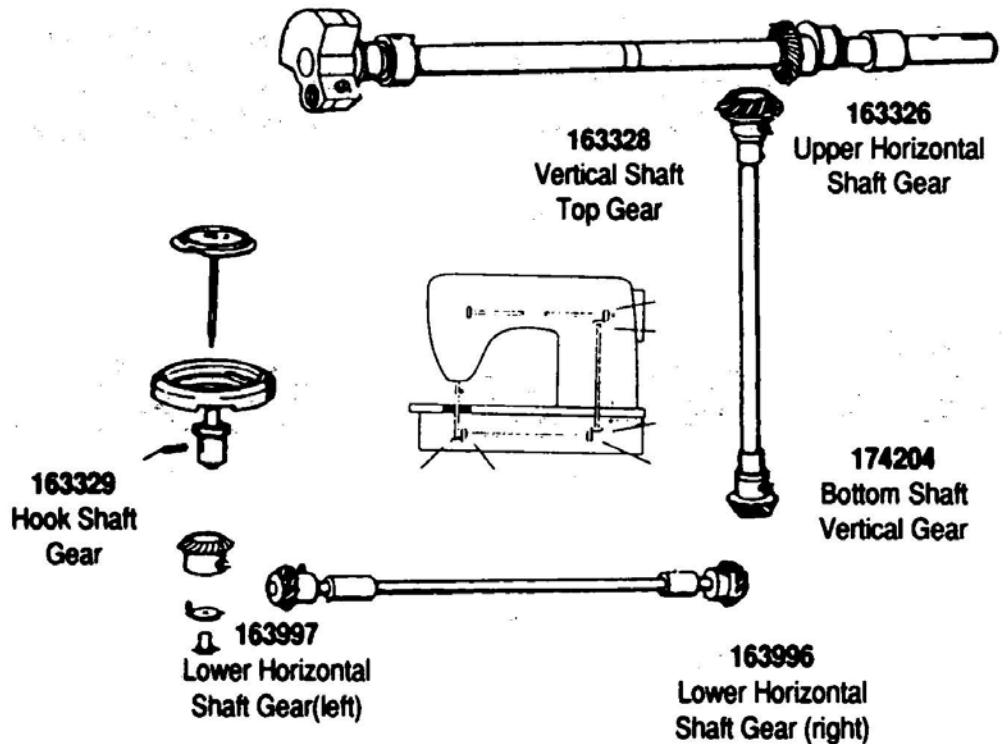
Helical Cut Gear Replacements (angle gear sets) – Benefits over OEM: Smooth performance, less noise, easier to set gear mesh

174204AS.....Lower Vertical Shaft & Timing Gear (includes both 174204 & 163996)

382980.....Hook Drive & Hook Gear (includes both 163997 & 163329)

Model Range: 620, 625, 626, 628, 629, 630, 635, 636, 638, 639, 640, 645, 646, 648, 649 (Some models were omitted in the list below)

Gears for Singer 600 Series Model: 620, 625, 628, 629, 630, 635, 636, 638, 639, 640, 645, 646, 649



141338-896

Screw for Most Singer gears and New Home Gears