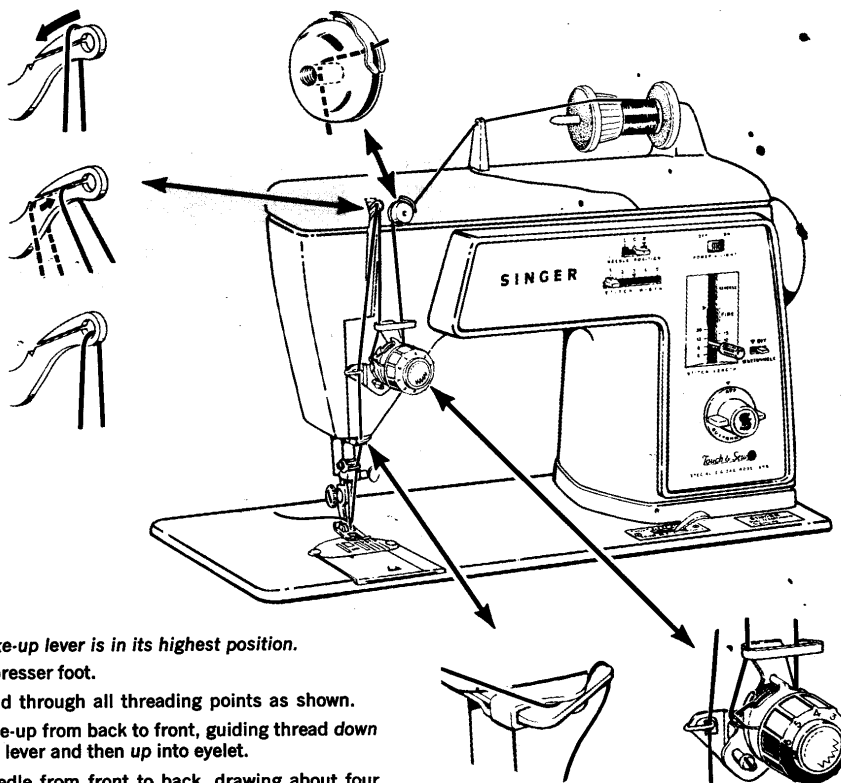


Singer 600 series threading guide, hope you find this helpful.



*Make sure take-up lever is in its highest position.*

1. Raise the presser foot.
2. Lead thread through all threading points as shown.
3. Thread take-up from back to front, guiding thread down over top of lever and then up into eyelet.
4. Thread needle from front to back, drawing about four inches of thread through eye of needle.